

For Smart Factory



Operating
User |

MANUAL



MES^{3D}

ERP + MES + SCADA

Auto & S.I

User Manual MES

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WMS-Material



Explain

I. Receiving

자재 입고 지시서 생성

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

★

1

2

Material Receiving / New

✓ Save

✕ Discard

Confirm

Cancel

Draft

Operation

Done

Vendor

1

Estimate Time Arrival

06/06/2024 08:15:29

4

Operation Type

Jpark: Material Receiving

2

Received Date

5

Total Demand Qty

0.00

Purchase Order

e.g. PO0032

6

To

WH/Material/Input

3

Is Borrowed

☐

Item

Operations

Item	Demand Qt...	Receive Qty	UoM	2Demand Q...	2Receive	UoM
Add a line						

실행 순서 & 기능 :

1. 공급 업체 입력.
2. 업무 유형 선택.
3. 자재 입고 시 사용될 장소 선택.
4. 자재 입고 예정일 입력.
5. 자재 입고 절차 완료 후 자동으로 입고일 확정됨.
6. Purchasing Order에서 자재 입고 지시서를 생성한 경우 자동 입력, 수동으로 자재 입고 지시서를 생성한 경우 입력을 안 해도 무방함

WMS-Material



Explain

I. Receiving

자재 입고 지시서 생성

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

1

3

Material Receiving / New

Save

Discard

Confirm

Cancel

Draft

Operation

Done

Vendor

VSTHK

Estimate Time Arrival

06/06/2024 08:15:29

Operation Type

Jpark: Material Receiving

Received Date

Total Demand Qty

0.00

Purchase Order

e.g. PO0032

To

WH/Material/Input

Is Borrowed

☐

Item

Operations

Item	Demand Qt...	Receive Qty	UoM	2Demand Q...	2Receive	UoM
WaxResin	10,000.00	0.00	g	10.00	0.00	pcs
Add a line						

실행 순서 & 기능 :

* Item tab에서 진행.

1. 입고될 자재 입력.
2. 입고될 자재의 중량 입력.
3. 입고될 자재의 수량 입력.
4. 삭제 기능.
5. 입력된 데이터에 이상이 없으면
“Confirm” 버튼을 눌러 입고 지시서
확정 (상태 정보가 Draft ->
Operation으로 변경됨).

**입고 수량 : Operation 탭 완료 후
자동으로 연관된 값이 입력됨.

WMS-Material



Explain

I. Receiving

Lot 생성

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

Material Receiving / WH/IN/00097

Save

Discard

1 / 1

Cancel

Draft

Operation

Done

Vendor

VSTHK

Estimate Time Arrival

06/06/2024 08:15:29

Operation Type

Jpark: Material Receiving

Received Date

06/06/2024 08:26:35

Total Demand Qty

10,000.00

Purchase Order

e.g. PO0032

To

WH/Material/Input

Is Borrowed

☐

Item

Operations

1

Lot

Item	Demand Qty	Receive Qty	UoM	2Demand Qty	2Receive	UoM	
WaxResin	10,000.00	0.00	g	10.00	0.00	pcs	Lot Detail

Add a line

실행 순서 & 기능 :

* Operation tab에서 진행.

- “Lot” 버튼을 눌러 해당 입고 자재의 Lot 발행(내부 규칙에 따라 자동으로 Lot 번호 생성).

WMS-Material



Explain

I. Receiving

Lot 생성

실행 순서 & 기능 :

1. 입고된 자재의 중량을 연동된 전자 저울로 측정(화면에서 직접 수동 입력 가능).
2. 입고된 자재의 수량 입력.
3. 발행할 로트의 개수(해당 자재를 분할하여 로트 발행 기능)
4. "Confirm" 버튼을 눌러 자재 Lot code 발행.

Receiving

Reference

WH/IN/00098

Purchase Order

Vendor

VSTHK

☐	Item	Demand Qty	Received Qty	UoM	2Demand Qty	2Receive	UoM	Qty per Lot	Lot Qty
☐	WaxResin	10,000.00	10,000.00	g	1.00	1.00	pcs	10,000	1

1

2

3

4

Confirm

Close

WMS-Material



Explain

I. Receiving

Lot 확인

실행 순서 & 기능 :

- 1. “Lot Detail” 버튼을 눌러 Lot 확인.
- 2. 발행된 Lot Code 표시.
- 3. “Print Labels” 버튼을 눌러 라벨 인쇄.

WMS

Material R

Save

Cancel

Detailed Operations

Item

WaxResin

Demand

1,000.00 g

Quantity Done

1,000.00 / 1,000.00 g

	To	Lot Code	Received Weight	UoM	Received Qty	UoM
☐	WH/Material/Input	WaxResin-240607-VSTHK-QAVBX	1,000.00 g		100 pcs	

Close

Print Labels

Vendor

VSTHK

Operation Type

Jpark: Material Receiving

Total Demand Qty

10,000.00

To

WH/Material/Input

Item

Operations

Estimate Time Arrival

06/06/2024 08:15:29

Received Date

06/06/2024 08:26:35

Purchase Order

e.g. PO0032

Is Borrowed

☐

Lot

IQC

Item	Demand Qty	Receive Qty	UoM	2Demand Qty	2Receive	UoM
WaxResin	10,000.00	100,000.00 g		10.00	10.00	pcs

Add a line

1

Lot Detail

2

3

WMS-Material



Explain

I. Receiving

자재 입고 검수

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

1

3

Material Receiving / WH/IN/00097

Save

Discard

1 / 1

Cancel

Draft

Operation

Done

Vendor

VSTHK

Estimate Time Arrival

06/06/2024 08:15:29

Operation Type

Jpark: Material Receiving

Received Date

06/06/2024 08:26:35

Total Demand Qty

10,000.00

Purchase Order

e.g. PO0032

To

WH/Material/Input

Is Borrowed

☐

Item

Operations

Lot

1

1

1

Item	Demand Qty	Receive Qty	UoM	2Demand Qty	2Receive	UoM	
WaxResin	10,000.00	100,000.00	g	10.00	10.00	pcs	Lot Detail

Add a line

- 실행 순서 & 기능 :
- “IQC” 버튼을 눌러 입고 검수 실행.



I. Receiving

자재 입고 검수 실행

Quality List

	Item	Lot Code	QC Form	Status
☒	Wax resin A	WaxresinA-240229-TestCustomer-Q3QGI	IQC Form	Not Yet

Staff

Phan Thị Hòa

Date

29/02/24

Judgement

OK

QC Type	QC Process	QC Code	Method	Frequency	Input
XRAY	IQC for gold	Gold 18k 75%	Gold scope machine	Check All	OK
XRAY	IQC for gold	Gold 14k 58.5%	Gold scope machine	Check All	OK
Visual IQC	IQC for gold	Weight	Method IQC	Check All	OK
Visual IQC	IQC for gold	Quantity	Method IQC	Check All	OK
Visual IQC	IQC for gold	Material label information	By eyes	Check All	OK
Visual IQC	IQC for gold	Packaging & Label Appearance	By eyes	Check All	OK
Visual IQC	IQC for gold	Deform/Crack/Impurity/Missing Part	By eyes	Check All	OK
Visual IQC	IQC for gold	Others	By eyes	Check All	OK

SUBMIT

CLOSE

실행 순서 & 기능 :

1. 검사할 품목 선택.
2. 검사 담당 직원, 검사 일자, 최종 검사 결과 입력 항목.
3. QMS에서 지정된 검사 항목 표시.
4. “Submit” 버튼을 눌러 승인.

WMS-Material



Explain

I. Receiving

자재 입고 완료

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

Material Receiving / WH/IN/00097

Save

Discard

1 / 1

Complete Receiving

Cancel

Draft

Operation

Done

Vendor

VSTHK

Estimate Time Arrival

06/06/2024 08:15:29

Operation Type

Jpark: Material Receiving

Received Date

06/06/2024 08:26:35

Total Demand Qty

10,000.00

Purchase Order

e.g. PO0032

To

WH/Material/Input

Is Borrowed

☐

Item

Operations

Lot

Item	Demand Qty	Receive Qty	UoM	2Demand Qty	2Receive	UoM	
WaxResin	10,000.00	100,000.00	g	10.00	10.00	pcs	Lot Detail

Add a line

- 실행 순서 & 기능 :
- "Complete Receiving" 버튼을 눌러 입고 절차 완료.

WMS-Material



Explain

II. Put away

자재 적치 지시서 생성

- 실행 순서 & 기능 :
1. 자재 입고 지시서가 완료되면
자동으로 자재 적치 지시서가 생성.

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

1

3

Material PutAway

Ready

Search...

Filters

Group By

Favorites

1-5 / 5

☆

WH/INT/00028

WH/Material/Input

WH/Material/Stock

VSTHK

Today

WH/IN/00097

Operation

06/06/2024 08:26:35

☆

WH/INT/00025

WH/Material/Input

WH/Material/Stock

17 days ago

P00017

Operation

05/20/2024 10:47:53

☆

WH/INT/00024

WH/Material/Input

WH/Material/Stock

23 days ago

Operation

05/17/2024 16:32:07

☆

WH/INT/00011

WH/Material/Input

WH/Material/Stock

62 days ago

P00014

Operation

04/05/2024 14:43:55

☆

WH/INT/00001

WH/Input

WH/Material/Stock

70 days ago

Operation

03/28/2024 15:07:29

WMS-Material



Explain

II. Put away

자재 적치

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

Material PutAway / WH/INT/00028

Save

Discard

1 / 5

Complete PutAway

Cancel

Draft

Operation

Done

Operation Type

From

To

Item

Operations

WH/Fac1/POL

WH/Fac1/PL

WH/Mold/RT/RT - 01 - 10

WH/Mold/RT/RT - 01 - 09

WH/Mold/RT/RT - 01 - 08

WH/Mold/RT/RT - 01 - 07

WH/Mold/RT/RT - 01 - 06

Search More...

Scheduled Date

Source Document

06/06/2024 08:15:29

WH/IN/00097

Item	From	Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM
WaxResin	WH/Material/Input	WH/Material/Stock	100,000.00	0.00	g	10.00	0.00	pcs

Add a line

실행 순서 & 기능 :

* Operation tab에서 진행.

1. 해당 자재가 적치될 위치 – Shelf와 Bin No. 지정.
2. 적치될 중량 입력.
3. 적치될 수량 입력.

WMS-Material



Explain

II. Put away

자재 적치 완료

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

1

3

Material PutAway / WH/INT/00028

Save

Discard

1 / 5

<

>

Complete PutAway

Cancel

Draft

Operation

Done

1

Operation Type

Jpark: Material Put Away

Scheduled Date

06/06/2024 08:15:29

From

WH/Material/Input

Source Document

WH/IN/00097

To

WH/Material/Stock

Item

Operations

Item	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM	
WaxResin	WH/Material/Input	WH/Material/Stock/Stock - 01 - 03	WaxResin-240606-VSTHK-2XBNH	100,000.00	100,000.00	g	10.00	10.00	pcs	

Add a line

- 실행 순서 & 기능 :
- "Complete PutAway" 버튼을 눌러 적치 절차 완료.

WMS-Material



Explain

III. Shipping

자재 출고 지시서 생성

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

7/7

Confirm

Cancel

Draft

Operation

Done

Material Shipping / WH/MS/00147

Operation Type

From

To

Item

Operations

Jpark: Material Shipping

WH/Material/Stock

WH/Fac1/Wax Tree

Item

Operations

Scheduled Date

Source Document

06/06/2024 09:44:57

Item	Demand Qty	Shipping Qty	UoM	2Demand Qty	2Shipping Qty	Uom
WaxResin	10,000.00	0.00	g	1.00	0.00	pcs

Add a line

실행 순서 & 기능 :

1. 작업 유형 선택 후 자재가 출고될 장소 지정.
2. 출고될 자재 정보 입력.
3. “Confirm” 버튼을 눌러 승인.

WMS-Material



Explain

III. Shipping

자재 출고 지시서 실행 – 자재 로트 분할/병합

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

★

1

3

Material Shipping / WH/MS/00145

Edit

Create

Print

Action

7 / 7

<

>

Cancel

Draft

Operation

Done

Operation Type

Jpark: Material Shipping

Scheduled Date

06/06/2024 09:19:05

From

WH/Material/Stock

Source Document

To

WH/Fac1/Wax Tree

Item

Operations

Check

2

Split/Merge Lot

Complete

Item	Reserved Qty	Stock Qty	Shipping Qty	UoM	2Shipping Qty	Uom	From	To	Lot Code		
WaxResin	1,000.00	100,000.00	0.00	g		pcs	WH/Material/Stock/Stock - 01 - 03	WH/Fac1/Wax Tree	WaxResin-240606-VSTHK-2XBNH		

1

Add a line

실행 순서 & 기능 :

* Operation tab에서 진행.

1. 선택된 자재의 Lot code에 남아있는
중량이 표시됨..
2. 필요 시 “Split/Merge Lot” 버튼을
눌러 해당 자재 Lot의 분할/병합 진행.

WMS-Material



Explain

III. Shipping

자재 출고 지시서 실행 – 자재 로트 분할

실행 순서 & 기능 :

* Split tab에서 진행.

1. 분할할 Lot code 선택.
2. 선택한 Lot code 표시.
3. 분할될 중량 입력.
4. 분할될 수량 입력.

Split/Merge Lot

SplitMerge

Lot Codes

WaxResin-240607-VSTHK-JR5H5

1

Split Weight

1000

3

Split Qty

1

4

Split

Product	Lot/Serial Number	From Location	Stock Weig...	UoM	Stock Qty	UoM	Status
WaxResin	WaxResin-240607-VSTHK-...	WH/Material/Stock/Stock -...	10,000.00	g	2	10.00 pcs	Confirmed

Confirm

Cancel

WMS-Material



Explain

III. Shipping

자재 출고 지시서 실행 – 자재 로트 분할

Popup Title

SplitMerge

Lot Codes

WaxResin-240607-VSTHK-JR5H5

Split Weight

1,000

Split Qty

1

Split

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
WaxResin	WaxResin-240607-VSTHK-JR5H5	WH/Material/Stock/Stock - 01 - 03	9,000.00	g	9.00	pcs	Draft
WaxResin	WaxResin-240607-VSTHK-JR5H5-929807	WH/Material/Stock/Stock - 01 - 03	1,000.00	g	1.00	pcs	Draft

Confirm

Cancel

실행 순서 & 기능 :

* Split tab에서 진행.

1. “Split” 버튼을 눌러 분할 시행.
2. 분할된 신규 로트 표시.
3. “Confirm” 버튼을 눌러 승인.

WMS-Material



Explain

III. Shipping

자재 출고 지시서 실행 – 자재 로트 병합

실행 순서 & 기능 :

* Merge tab에서 진행

1. 병합할 자재 로트 선택.

Split/Merge Lot

Split

Merge

Lot Code

1

WaxResin-240606-VSTHK-2XBNH

WaxResin-240606-VSTHK-2XBNH-521047

Search

Merge

Product	Lot/Serial Number	From Location	Stock Qty	UoM	Status
Add a line					

Confirm

Cancel

WMS-Material



Explain

III. Shipping

자재 출고 지시서 실행 – 자재 로트 병합

실행 순서 & 기능 :

* Merge tab에서 진행

1. “Search” 버튼을 누르면,
2. 하단에 병합될 로트로 표시됨.

✱

Popup Title

×

Split

Merge

Lot Code

WaxResin-240606-VSTHK-2XBNH-521047

Search

1

Merge

Product	Lot/Serial Number	From Location	Stock Qty	UoM	Status	
WaxResin	WaxResin-240606-VSTHK-2XBNH	WH/Material/Stock/Stock - 01 - 03	90,000.00	g	Confirmed	✕
WaxResin	WaxResin-240606-VSTHK-2XBNH-521047	WH/Material/Stock/Stock - 01 - 03	10,000.00	g	Confirmed	✕

Add a line

Confirm

Cancel

WMS-Material



Explain

III. Shipping

자재 출고 지시서 실행 – 자재 로트 병합

실행 순서 & 기능 :

* Merge tab에서 진행

1. “Merge” 버튼을 눌러 병합 시행.
2. 병합된 Lot 표시.
3. “Confirm” 버튼을 눌러 승인.

✕

Popup Title

✕

Split

Merge

Lot Code

Search

1

Merge

Product	Lot/Serial Number	From Location	Stock Qty	UoM	Status	
WaxResin	WaxResin-240606-VSTHK-2XBNH	WH/Material/Stock/Stock - 01 - 03	100,000.00	g	Draft	✕
Add a line						

3

Confirm

Cancel

WMS-Material



Explain

III. Shipping

자재 출고 지시서 실행

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

★

1

3

Material Shipping / WH/MS/00145

Edit

Create

Print

Action

7 / 7

<

>

Cancel

Draft

Operation

Done

Operation Type

Jpark: Material Shipping

Scheduled Date

06/06/2024 09:19:05

From

WH/Material/Stock

Source Document

To

WH/Fac1/Wax Tree

Item

Operations

2

Check

Split/Merge Lot

Complete

Item	Reserved Qty	Stock Qty	Shipping Qty	UoM	2Shipping Qty	Uom	From	To	Lot Code		
WaxResin	1,000.00	100,000.00	0.00	g	0.00	pcs	WH/Material/Stock/Stock - 01 - 03	WH/Fac1/Wax Tree	WaxResin-240606-VSTHK-2XBNH		
Add a line											

실행 순서 & 기능 :

* Operation tab에서 진행.

1. 선택된 자재의 Lot code에 남아있는
중량이 표시됨..
2. “Check” 버튼을 눌러 출고 정보 입력.

WMS-Material



Explain

III. Shipping

자재 출고 수량 입력

실행 순서 & 기능 :

1. 전자 저울과 연동된 자재의 중량을 입력.
2. 출고될 자재 수량 입력.
3. “Confirm” 버튼을 눌러 확정.

Shipping

Reference

Source Document

Vendor

WH/MS/00146

Item	Lot Code	From	To	Reserved Qty	1'st QTY	UoM	2Demand Qty	2st Qty
WaxResin	WaxResin-24O6O6-VSTHK-2XBNH	WH/Material/Stock/Stock - 01 - 03	WH/Fac1/Wax Tree	1,000.00	0.00	Input g	1.00	0.00

3

Confirm

Close

1

2

WMS-Material



Explain

III. Shipping

자재 출고 수량 입력 완료

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

Material Shipping / WH/MS/00147

Save

Discard

1 / 1

Cancel

Draft

Operation

Done

Operation Type

Jpark: Material Shipping

Scheduled Date

06/06/2024 09:44:57

From

WH/Material/Stock

Source Document

To

WH/Fac1/Wax Tree

Item

Operations

Check

Split/Merge Lot

Complete

Item	Reserved Qty	Stock Qty	Shipping Qty	UoM	2Shipping Qty	Uom	From	To	Lot Code		
WaxResin	10,000.00	100,000.00	10,000.00	g	1	1.00 pcs	WH/Material/Stock/Stock - 01 - 03	WH/Fac1/Wax Tree	WaxResin-24O606-VSTHK-2XBNH		

Add a line

- 실행 순서 & 기능 :
1. “Check” 창에서 입력된 출고 수량 표시.
 2. 문제 없을 시 “Complete” 버튼을 눌러 입력 완료.

WMS-Material



Explain

III. Shipping

자재 출고 지시서 완료

- 실행 순서 & 기능 :
1. "Complete shipping" 버튼을 눌러
자재 출고 완료.

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

1

3

Material Shipping / WH/MS/00147

Save

Discard

1 / 1

<

>

Complete Shipping

Cancel

Draft

Operation

Done

Operation Type

Jpark: Material Shipping

Scheduled Date

06/06/2024 09:44:57

From

WH/Material/Stock

Source Document

To

WH/Fac1/Wax Tree

Item

Operations

Check

Split/Merge Lot

Item	Reserved Qty	Stock Qty	Shipping Qty	UoM	2Shipping Qty	Uom	From	To	Lot Code		
WaxResin	10,000.00	100,000.00	10,000.00	g		100 pcs	WH/Material/Stock/Stock - 01 - 03	WH/Fac1/Wax Tree	WaxResin-240606-VSTHK-2XBNH		
Add a line											

WMS-Material



Explain

IV. Return

자재 반품 지시서 작성

- 실행 순서 & 기능 :
- 1. 반품할 공급 업체 지정.
 - 2. 반품 자재 정보 입력.
 - 3. “Confirm” 버튼을 눌러 승인.

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

Material Return / WH/MR/00015

Edit

Create

Print

Action

2 / 2

Confirm

Cancel

Draft

Operation

Done

☆ WH/MR/00015

Contact

Operation Type

From

To

VSTHK

Jpark: Material Return

WH/Material/NG

Partner Locations/Vendors

Scheduled Date

Return Date

Source Document

Is Lend

06/06/2024 12:36:50

☐

Item

Operations

Item	Demand	UoM	2Demand Qty	2Receive	UoM
WaxResin	10,000.00	g	1.00	0.00	pcs

Add a line

1

2

3

WMS-Material



Explain

IV. Return

자재 반품 지시서 시행

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

Material Return / WH/MR/00016

Save

Discard

1 / 1

Validate

Cancel

Draft

Operation

Done

☆ WH/MR/00016

Contact

VSTHK

Operation Type

Jpark: Material Return

From

WH/Material/NG

To

Partner Locations/Vendors

Scheduled Date

06/06/2024 13:45:08

Return Date

06/06/2024 13:49:14

Source Document

e.g. PO0032

Is Lend

☐

Item

Operations

- 실행 순서 & 기능 :
- * Operation tab에서 진행.
1. 반품 자재 중량 입력.
 2. 반품 자재 수량 입력.
 3. “Validate” 버튼을 눌러 시행.

WMS-Material



Explain

V. NG Stock

불량 자재 재고 목록

실행 순서 & 기능 :
1. 불량 자재 재고 목록 표시.

WMSKPIMaterial WarehouseWIP WarehouseFG WarehouseMold WarehouseSilver WarehouseLot/Serial Number

NG Stock

Product Search...

FiltersGroup ByFavorites

1-4 / 4

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped
Material Test (1)				0.00	5.00						
Material Test	WH/Material/NG	MaterialTest-24O416-silver-MDSH4		0.00	5.00	g	0.00	pcs	04/16/2024 14:33:39	14K	
18K Tem(Y) (28)				0.00	499.70						
WaxResin (1)				0.00	10,000.00						
WaxResin	WH/Material/NG	WaxResin-24O6O6-VSTHK-KRMYN		0.00	10,000.00	g	1.00	pcs	06/06/2024 10:42:55		
AU9999 (1)				0.00	50.00						
AU9999	WH/Material/NG	AU9999-24O412-Vendor-HFJVB		0.00	50.00	g	0.00	pcs	04/12/2024 09:47:13	18K	

WMS-Material



Explain

V. NG Stock

불량 자재 재고 분할

NG Stock

Split Merge Recast Scrap Print Labels

1 selected Select all 38

Product Search...

Filters Group By Favorites

1-3 / 3

Print Action

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped
▶ 18K Tem(Y) (28)				0.00	499.70						
▼ WaxResin (1)				0.00	10,000.00						
☒	WaxResin	WH/Material/NG	WaxResin-240611-FINJ-HOF6X	0.00	10,000.00	g	10.00	pcs	06/11/2024 08:13:11		
▶ AU9999 (1)				0.00	50.00						

Separate Lot

Split

Lot Code

WaxResin-240611-FINJ-HOF6X

Split Weight

1000

Split Quantity

1

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status	
WaxResin	WaxResin-240611-FINJ-HOF6X	WH/Material/NG	10,000.00	g	10.00	pcs	Confirmed	

Split

Confirm

Close

- 실행 순서 & 기능 :
1. 분할할 자재 원편의 체크 박스 선택.
 2. 체크 박스 선택 시 표시되는 메뉴 중의 “Split” 버튼 눌러 분할 창 표시.
 3. 분할될 로트의 중량 입력.
 4. 분할될 로트의 수량 입력.

WMS-Material



Explain

V. NG Stock

불량 자재 재고 분할

실행 순서 & 기능 :

1. “Split” 버튼 눌러 분할 실행.
2. 분할된 로트 정보 표시.
3. “Confirm” 버튼을 눌러 승인.
4. 목록 창에 분할된 로트 정보 표시.

Popup Title

Split

Lot Code

WaxResin-240611-FINJ-HOF6X

Split Weight

1,000.00

Split Quantity

1.00

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status	
WaxResin	WaxResin-240611-FINJ-HOF6X	WH/Material/NG	9,000.00	g	9.00	pcs	Draft	
WaxResin	WaxResin-240611-FINJ-HOF6X-752484	WH/Material/NG	1,000.00	g	1.00	pcs	Draft	

Split

Confirm

Close

NG Stock

Product

Search...

Filters

Group By

Favorites

1-3 / 3

☐	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped
▶ 18K Tem(Y) (28)					0.00	499.70						
▼ WaxResin (2)					0.00	10,000.00						
☐	WaxResin	WH/Material/NG	WaxResin-240611-FINJ-HOF6X		0.00	9,000.00	g	9.00	pcs	06/11/2024 08:13:11		☐
☐	WaxResin	WH/Material/NG	WaxResin-240611-FINJ-HOF6X-752484		0.00	1,000.00	g	1.00	pcs	06/11/2024 08:19:48		☐
▶ AU99999 (1)					0.00	50.00						

WMS-Material



Explain

V. NG Stock

불량 자재 재고 병합

NG Stock

SplitMergeRecastScrapPrint Labels2 selectedSelect all 31

Product Search...

FiltersGroup ByFavorites

1-3 / 3

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped
18K Tem(Y) (28)				0.00	499.70						
WaxResin (2)				0.00	10,000.00						
WaxResin	WH/Material/NG	WaxResin-24O611-FINJ-HOF6X		0.00	9,000.00	g	9.00	pcs	06/11/2024 08:13:11		
WaxResin	WH/Material/NG	WaxResin-24O611-FINJ-HOF6X-752484		0.00	1,000.00	g	1.00	pcs	06/11/2024 08:19:48		
AU9999 (1)				0.00	50.00						

Merge Lot

Merge

Lot code to Merge

WaxResin-24O611-FINJ-HOF6X

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status	
WaxResin	WaxResin-24O611-FINJ-HOF6X	WH/Material/NG	9,000.00	g	9.00	pcs	Confirmed	
WaxResin	WaxResin-24O611-FINJ-HOF6X-752484	WH/Material/NG	1,000.00	g	1.00	pcs	Confirmed	

MergeConfirmCancel

실행 순서 & 기능 :

- 병합할 자재 원편의 체크 박스 선택.
- 체크 박스 선택 시 표시되는 메뉴 중의 “Merge” 버튼 눌러 병합 창 표시.
- 병합할 자재의 병합 후 로트 선택.

WMS-Material



Explain

V. NG Stock

불량 자재 재고 병합

Merge Lot ×

Merge

Lot code to Merge

WaxResin-24O611-FINJ-HOF6X

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status	
WaxResin	WaxResin-24O611-FINJ-HOF6X	WH/Material/NG	10,000.00 g		10.00		Draft	

Merge

Confirm

Cancel

NG Stock

Product

Search...

Filters

Group By

Favorites

1-3 / 3

☐	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped
	▶ 18K Tem(Y) (28)				0.00	499.70						
	▼ WaxResin (1)				0.00	10,000.00						
☐	WaxResin	WH/Material/NG	WaxResin-24O611-FINJ-HOF6X		0.00	10,000.00 g		10.00	pcs	06/11/2024 08:13:11		
	▶ AU9999 (1)				0.00	50.00						

실행 순서 & 기능 :

1. “Merge” 버튼을 눌러 실행.
2. 병합된 로트 정보 표시.
3. “Confirm” 버튼을 눌러 승인.
4. 목록 창에 병합된 로트 정보 표시.

WMS-Material



Explain

V. NG Stock

불량 금/은 자재 재고 재 주조

실행 순서 & 기능 :

1. 재 주조할 금/은 불량 자재 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 “Recast” 버튼 눌러 진행.
3. “Confirm” 버튼을 눌러 승인.
4. MES > MMS > Recasting List로 승인된 자재 목록 표시.

WM

NG Stock

Split

Merge

Recast

Scrap

Print Labels

1 selected

Filters

Group By

Favorites

1-3 / 3

Print

Action

Confirmation

These lots will create recasting list, are you sure you want to do this?

Lot

Product	Location	Lot/Serial Number	Available Quantity	Quantity	Unit of Measure
18K Tem(Y)	WH/Material/NG	18K Tem - MO/OO224 - 1.0 - 10.0 - 24/O4/O5 - 001	0.00	1.00	g

Add a line

Confirm

Cancel

MES

KPI

PMS

QMS

MMS

Repair

Scrap

Process

Closing Report

Lot/Serial Number

1

3

Recasting List

Search...

Filters

Group By

Favorites

1-80 / 126

Return Type...	Created on	Process	Line	Step	Type...	Product	Lot	Quantity	From
Stock	06/06/2024 15:17:57				18K	18K Tem(Y)	18K Tem - MO/OO224 - 1.0 - 10.0 - 24/O4/O5 - 001	1.00	WH/Material/NG

WMS-Material



Explain

V. NG Stock

불량 자재 재고 폐기

Confirm

×

This will scrap all selected records. Do you want to continue?

Confirm

Cancel

3

실행 순서 & 기능 :

1. 폐기할 자재 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 “Scrap” 버튼 눌러 진행.
3. 경고창의 “Confirm” 버튼 눌러 시행.
4. NG Stock 정보에서 자재 말소.

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

1

3

NG Stock

Split

Merge

Recast

Scrap

Print Labels

1 selected

Select all 30

Print

Action

Product

Search...

Filters

Group By

Favorites

1-3 / 3

☒	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped
Material Test (1)												
☒	Material Test	WH/Material/NG	MaterialTest-240416-silver-MDSH4		0.00	5.00	g	0.00	pcs	04/16/2024 14:33:39	14K	
18K Tem(Y) (28)												
AU9999 (1)												

1

2

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

1

3

NG Stock

Product

Search...

Filters

Group By

Favorites

1-2 / 2

Product

Location

Lot/Serial Numbe...

Package

Available Q...

On Hand Q...

Unit of Measure

2nd Quantity

2nd Uom

Created on

Main type

Scrape...

18K Tem(Y) (28)

0.00

499.70

AU9999 (1)

0.00

50.00

4

4

WMS-Material



Explain

V. NG Stock

불량 자재 재고 라벨 인쇄

WMS

KPI

Material Warehouse

WIP Warehouse

FG Warehouse

Mold Warehouse

Silver Warehouse

Lot/Serial Number

NG Stock

Product

Search...

Split

Merge

Recast

Scrap

Print Labels

1 selected

Select all 29

Print

Action

Filters

Group By

Favorites

1-2 / 2

☒	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped
▶ 18K Tem(Y) (28)					0.00	499.70						
▼ AU9999 (1)					0.00	50.00						
☒	AU9999	WH/Material/NG	AU9999-240412-Vendor-HFJVVB		0.00	50.00 g		0.00	pcs	04/12/2024 09:47:13	18K	☐

1

실행 순서 & 기능 :

1. 라벨 인쇄할 자재 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 "Print Labels" 버튼 눌러 인쇄.

WMS-Material



Explain

VI. Stock

자재 재고 목록

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number											
Material Stock											
Material Product Search... Filters Group By Favorites 1-21 / 21											
Product	Location	Lot/Serial Numbe...	Package	Available Q...	On Hand Q...	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
SEMI-18K-W-GOLDTREE-CAS_TRE-20240521093950 (1)				0.00	1.00						
SEMI-HC-585-E-18K-3.98GR-W-58-0.38CT (1)				0.00	5.00						
HC-586-E-18K-4.17GR-W-50-0.36CT (5)				0.00	5.00						
WAX RESIN CCC (1)				0.00	100.00						
SEMI-HC-070(6.5)-18K-W-2.10GR-1.20-FIN 2 (1)				0.00	1.00						
SEMI-BP-T2C-3.5-18K-7.69GR-W-F-8-1.2CT-POL 1 (1)			1	1.00	1.00						
SEMI-18K-W-GOLDTREE-CAS_TRE-20240510152342 (1)				1.00	1.00						
TEST123 (1)				1.00	1.00						
Material Test (3)				0.00	6.00						
SEMI-18K-W-GoldTree-WAX-20240405140102 (1)				0.00	1.00						
TE-193-1.5-3.5cm-18K-3.2gr-W-32-0.42CT (1)				10.00	10.00						
SEMI-TBC-900-3.0-7.00inch-18K-W-9.59gr-F-40-4CT-POL 1 (1)				10.00	10.00						
ALY-FLEXIA162-18K-W (1)				4,500.00	5,000.00						

실행 순서 & 기능 :

1. 자재 재고 목록 표시.



VI. Stock

자재 재고 분할

Material Stock

SplitMergeRecastScrapPrint Labels

1 selected

PrintAction

MaterialProductSearch...

FiltersGroup ByFavorites

1-21 / 21

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
ALY-FLEXIA162-18K-W (1)				4,500.00	5,000.00						
18K-W-GoldBar (1)				100.00	100.00						
CA - P - 0.35 - 2.11g - Gem - 18K (2)				0.00	20.00						
18K W Cutting Plate T4C3 (2)				200.00	200.00						
☒ 18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...		100.00	100.00	g	100.00	pcs	04/10/2024 09:17:06	18K	
☐ 18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...		100.00	100.00	g	1,000.00	pcs	04/15/2024 09:30:04	18K	

Separate Lot

Split

Lot Code

18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001

Split Weight

103

Split Quantity

104

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
18K W Cutting Plate T4C3	18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001	WH/Material/Stock	100.00	g	100.00	pcs	Confirmed

Split

Confirm

Close

실행 순서 & 기능 :

- 1. 분할할 자재 원편의 체크 박스 선택.
- 2. 체크 박스 선택 시 표시되는 메뉴
중의 “Split” 버튼 눌러 분할 창 표시.
- 3. 분할될 로트의 중량 입력.
- 4. 분할될 로트의 수량 입력.



VI. Stock

자재 재고 분할

Popup Title

Split

Lot Code

18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001

Split Weight

10.00

Split Quantity

10.00

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
18K W Cutting Plate T4C3	18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001	WH/Material/Stock	90.00	g	90.00	pcs	Draft
18K W Cutting Plate T4C3	18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001-962191	WH/Material/Stock	10.00	g	10.00	pcs	Draft

Split

1

Confirm

3

Close

Material Stock

Material

Product

Search...

Filters

Group By

Favorites

1-21 / 21

<

>

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
▶ ALY-FLEXIA162-18K-W (1)				4,500.00	5,000.00						
▶ 18K-W-GoldBar (1)				100.00	100.00						
▶ CA - P - 0.35 - 2.1lg - Gem - 18K (2)				0.00	20.00						
▼ 18K W Cutting Plate T4C3 (3)				200.00	200.00						
☐	18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	90.00	90.00	g	90.00	pcs	04/10/2024 09:17:06	18K	
☐	18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	100.00	100.00	g	1,000.00	pcs	04/15/2024 09:30:04	18K	
☐	18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	10.00	10.00	g	10.00	pcs	06/11/2024 08:55:47	18K	

실행 순서 & 기능 :

1. “Split” 버튼 눌러 분할 실행.
2. 분할된 로트 정보 표시.
3. “Confirm” 버튼을 눌러 승인.
4. 목록 창에 분할된 로트 정보 표시.

WMS-Material



Explain

VI. Stock

자재 재고 병합

Material Stock

SplitMergeRecastScrapPrint Labels2 selected

PrintAction

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
18K-W-GoldBar (1)				100.00	100.00						
CA - P - 0.35 - 2.11g - Gem - 18K (2)				0.00	20.00						
18K W Cutting Plate T4C3 (3)				200.00	200.00						
☒	18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	90.00	90.00	g	90.00	pcs	04/10/2024 09:17:06	18K	
☒	1 W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	100.00	100.00	g	1,000.00	pcs	04/15/2024 09:30:04	18K	
☒	18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	10.00	10.00	g	10.00	pcs	06/11/2024 08:55:47	18K	

Merge Lot

Merge

Lot code to Merge18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
18K W Cutting Plate T4C3	18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001	WH/Material/Stock	90.00	g	90.00	pcs	Confirmed
18K W Cutting Plate T4C3	18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001-962191	WH/Material/Stock	10.00	g	10.00	pcs	Confirmed

MergeConfirmCancel

실행 순서 & 기능 :

- 병합할 자재 원편의 체크 박스 선택.
- 체크 박스 선택 시 표시되는 메뉴 중의 “Merge” 버튼 눌러 병합 창 표시.
- 병합할 자재의 병합 후 로트 선택.



VI. Stock

자재 재고 병합

Merge Lot

Merge

Lot code to Merge

18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001

Product	Lot/Serial Number	From Location	Stock Weight	UoM	Stock Qty	UoM	Status
18K W Cutting Plate T4C3	18K W Cutting Plate T4C3-FIN 2-200g-2000pcs-240410-001	WH/Material/Stock	100.00	g	100.00		Draft

Merge

Confirm

Cancel

Material Stock

Material

Product

Search...

Filters

Group By

Favorites

1-21 / 21

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
SEMI-TBC-900-3.0-7.00inch-18K-W-9.59gr-F-40-4CT-POL 1 (1)				10.00	10.00						
ALY-FLEXIA162-18K-W (1)				4,500.00	5,000.00						
18K-W-GoldBar (1)				100.00	100.00						
CA - P - 0.35 - 2.11g - Gem - 18K (2)				0.00	20.00						
18K W Cutting Plate T4C3 (2)				200.00	200.00						
☐	18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	100.00	100.00	g	100.00	pcs	04/10/2024 09:17:06	18K	
☐	18K W Cutting Plate T4...	WH/Material/Stock	18K W Cutting Plate T4C3-...	100.00	100.00	g	1,000.00	pcs	04/15/2024 09:30:04	18K	

- 실행 순서 & 기능 :
1. “Merge” 버튼을 눌러 실행.
 2. 병합된 로트 정보 표시.
 3. “Confirm” 버튼을 눌러 승인.
 4. 목록 창에 병합된 로트 정보 표시.

WMS-Material



Explain

VI. Stock

자재 재고 재주조

Confirmation

These lots will create recasting list, are you sure you want to do this?

Lot

Product	Location	Lot/Serial Number	Available Quantity	Quantity	Unit of Measure
ALY-FLEXIAI62-18K-W	WH/Material/Stock	ALY-FLEXIAI62-18K-W-240404-DCL-013ZY-300882	10.00	10.00	g

WMS KPI

Material Stock

Confirm 3 Cancel

Split Merge Recast 2 Scrap Print Labels 1 selected

Print Action

Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
1E-193-LO-3.0cm-18K-3.2gr-W-32-U.42U 1 (1)				10.00	10.00						
SEMI-TBC-900-3.0-7.00inch-18K-W-9.59gr-F-40-4CT-POL 1 (1)				10.00	10.00						
ALY-FLEXIAI62-18K-W (2)				4,500.00	5,000.00						
ALY-FLEXIAI62-18K-W-240404-DCL-...	WH/Material/Stock	ALY-FLEXIAI62-18K-W-240404-DCL-...		4,490.00	4,990.00	g	-100	pcs	04/04/2024 10:28:57		
ALY-FLEXIAI62-18K-W-240404-DCL-...	WH/Material/Stock	ALY-FLEXIAI62-18K-W-240404-DCL-...		10.00	10.00	g	100	pcs	06/11/2024 09:14:45		

MES KPI PMS QMS MMS Repair Scrap Process Closing Report Lot/Serial Number

Recasting List

Search...

Filters Group By Favorites

Return Type...	Created on	Process	Line	Step	Type...	Product	Lot	Quantity	From
Stock	06/11/2024 09:16:53		4			ALY-FLEXIAI62-18K-W	ALY-FLEXIAI62-18K-W-2404...	10.00	WH/Material/Stock

실행 순서 & 기능 :

1. 재 주조할 금/은 자재 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 “Recast” 버튼 눌러 진행.
3. “Confirm” 버튼을 눌러 승인.
4. MES > MMS > Recasting List로 승인된 자재 목록 표시.

WMS-Material



Explain

VI. Stock

자재 재고 폐기

Confirm

This will scrap all selected records. Do you want to continue?

Confirm

Cancel

3

Material Stock

Split

Merge

Recast

Scrap

Print Labels

1 selected

Print

Action

2

☐	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
▼ TEST123 (2)					1.00	1.00						
☒	TEST123	WH/Material/Sto...	TEST123-1g-1pcs-240514-VN-001		0.50	0.50	g	1.00	pcs	05/29/2024 17:08:49		
☐	TEST123	WH/Material/Sto...	TEST123-1g-1pcs-240514-VN-001-472...		0.50	0.50	g	0.00	pcs	06/06/2024 14:34:44		

1

Material Stock

Material

Product

Search...

Filters

Group By

Favorites

1-21 / 21

☐	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
▼ TEST123 (1)					0.50	0.50						
☐	TEST123	WH/Material/Sto...	TEST123-1g-1pcs-240514-VN-001-472...		0.50	0.50	g	0.00	pcs	06/06/2024 14:34:44		

4

실행 순서 & 기능 :

1. 폐기할 자재 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 "Scrap" 버튼 눌러 진행.
3. 경고창의 "Confirm" 버튼 눌러 시행.
4. Stock 정보에서 자재 말소.

WMS-Material



Explain

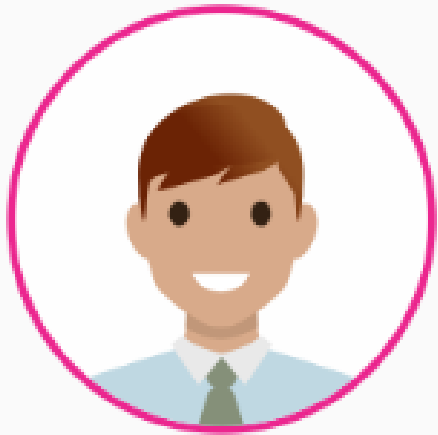
VI. Stock

자재 재고 라벨 인쇄

실행 순서 & 기능 :

1. 라벨 인쇄할 자재 원편의 체크 박스 선택.
2. 체크 박스 선택 시 표시되는 메뉴 중의 "Print Labels" 버튼 눌러 인쇄.

WMS KPI Material Warehouse WIP Warehouse FG Warehouse Mold Warehouse Silver Warehouse Lot/Serial Number												
Material Stock												
Split Merge Recast Scrap Print Labels 1 selected												
Material Product Search... Filters Group By Favorites 1-21 / 21												
Print Action												
	Product	Location	Lot/Serial Number	Package	Available Quantity	On Hand Quantity	Unit of Measure	2nd Quantity	2nd Uom	Created on	Main type	Scraped...
	SEMI-18K-W-GoldTree-WAX-20240405140102 (1)				0.00	1.00						
	TE-193-1.5-3.5cm-18K-3.2gr-W-32-O.42CT (1)				10.00	10.00						
	SEMI-TBC-900-3.0-7.00inch-18K-W-9.59gr-F-40-4CT-POL 1 (1)				10.00	10.00						
	ALY-FLEXIA162-18K-W (2)				4,490.00	5,000.00						
	18K-W-GoldBar (1)				100.00	100.00						
	CA - P - 0.35 - 2.11g - Gem - 18K (2)				0.00	20.00						
	18K W Cutting Plate T4C3 (2)				200.00	200.00						
☒	18K W Cutting Plate T4...	WH/Material/Sto...	18K W Cutting Plate T4C3-FIN 2-2...		100.00	100.00	g	100.00	pcs	04/10/2024 09:17:06	18K	
☐	18K W Cutting Plate T4...	WH/Material/Sto...	18K W Cutting Plate T4C3-FIN 2-10...		100.00	100.00	g	1,000.00	pcs	04/15/2024 09:30:04	18K	



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